

Work Order ID 100066

April-17-13 1:08:38 PM

\*100066\*

Page

Item ID: D4005-041

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Fwd Floor Gutter

Stop

\*NS2\*

Start Date: 4/17/13 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 5/01/13 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan: MLS

Date: 13-04-13 Tooling:

Date:

Run Start

\*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop

\*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr                            |                      |         |        |              |               |               |                  |                |
| D4005                          | B                                       |                      |         |        |              |               |               |                  |                |
| 100                            |   | 0.00                 |         |        |              |               |               |                  |                |
| <b>*100*</b>                   |   |                      |         |        |              |               |               |                  |                |
| Waterjet                       |   |                      |         |        |              |               |               |                  |                |
| FLOW CNC Waterjet              |   |                      |         |        |              |               |               |                  |                |
|                                | Memo                                    | 0.00                 |         |        |              |               |               |                  |                |
|                                | 1-Cut as per Dwg (D4005-13)             |                      |         |        |              |               |               |                  |                |
|                                | Dwg Rev: <u>B</u>                       |                      |         |        |              |               |               |                  |                |
|                                | Prog Rev: <u>B</u>                      |                      |         |        |              |               |               |                  |                |
|                                | 2-Deburr if necessary                   |                      |         |        |              |               |               |                  |                |
| 110                            | QC2- Inspect parts off machine FAI/FAIB | 0.00                 |         |        |              |               |               |                  |                |
| <b>*110*</b>                   |   |                      |         |        |              |               |               |                  |                |
| QC                             |   |                      |         |        |              |               |               |                  |                |
| Quality Control                |   |                      |         |        |              |               |               |                  |                |
|                                | Memo                                    | 0.00                 |         |        |              |               |               |                  |                |

(DAS  
05  
9-89)

13-04-21

(DAS  
05  
9-89)

13-04-21

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| Work Order: _____  |      |      | DISPOSITION   |  |  | AGAINST DEPARTMENT/PROCESS   |   |              |              |  |  |
|--|------|------|---|--|--|--|---|--------------|--------------|--|--|
|  |      |      | Rework<br><input type="checkbox"/><br>Scrap<br><input type="checkbox"/><br>Use-as-is<br><input type="checkbox"/><br>Work Order Update<br><input type="checkbox"/> | Skid-tube<br><input type="checkbox"/><br>Machining<br><input type="checkbox"/><br>Thermoforming<br><input type="checkbox"/><br>Large Fab<br><input type="checkbox"/>   | Crosstube<br><input type="checkbox"/><br>Small Fab<br><input type="checkbox"/><br>Finishing<br><input type="checkbox"/><br>Composite<br><input type="checkbox"/> | Water Jet<br><input type="checkbox"/><br>Prod. Eng. Coor.<br><input type="checkbox"/><br>Rec/Store/Packaging<br><input type="checkbox"/><br>Supplier<br><input type="checkbox"/> | Engineering<br><input type="checkbox"/><br>Quality<br><input type="checkbox"/><br>Other<br><input type="checkbox"/> |              |              |  |  |
| Root Cause   | Date | Step | Qty   | Description of work order update or Non-conformance  | Initial Chief Eng  | Action Description   | Sign & Date   | Verification | QC Inspector |  |  |
| Doc/Data<br><input type="checkbox"/><br>Equip/Tooling<br><input type="checkbox"/><br>Operator<br><input type="checkbox"/><br>Material<br><input type="checkbox"/><br>Setup<br><input type="checkbox"/><br>Other<br><input type="checkbox"/><br>Process<br><input type="checkbox"/><br>Supplier<br><input type="checkbox"/><br>Training<br><input type="checkbox"/><br>Unapproved<br><input type="checkbox"/>   |      |      |   |  |  |  |   |              |              |  |  |
| FAULT CATEGORY   |      |      |   |  |  |  |   |              |              |  |  |
| <b>Landing Gear</b><br><input type="checkbox"/> Bending<br><input type="checkbox"/> Centre Not Concentric to O/S<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crushed/Crimped.<br><input type="checkbox"/> Cuffs<br><input type="checkbox"/> Heat Treat<br><input type="checkbox"/> Inspection Strip in Tube<br><input type="checkbox"/> Ripples in Bend<br><input type="checkbox"/> Torque Waves in Extrusion<br><input type="checkbox"/> Turning Sequence<br><input type="checkbox"/> Wave/Twist in Tube |      |      |   | <b>General</b><br><input type="checkbox"/> Bend<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damaged<br><input type="checkbox"/> Burrs<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Countersink<br><input type="checkbox"/> Cut Too Short<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Folio<br><br><input type="checkbox"/> Grain<br><input type="checkbox"/> Hardware<br><input type="checkbox"/> Inspection Incomplete<br><input type="checkbox"/> Instructions Incomplete/Unclear<br><input type="checkbox"/> Maintenance<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Misread<br><input type="checkbox"/> Offset<br><input type="checkbox"/> Out of Calibration<br><input type="checkbox"/> Out of Sequence<br><input type="checkbox"/> Outside Dimensions |  |  |   |              |              |  |  |
|  |      |      |   | <input type="checkbox"/> Ovalized<br><input type="checkbox"/> Over/Under tolerance<br><input type="checkbox"/> Part Incorrect<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Part Moved<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Power Loss/Surge<br><br><input type="checkbox"/> Other   |  |  |   |              |              |  |  |
|  |      |      |   | <input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Temperature/Cure<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled  |  |  |   |              |              |  |  |

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Page 2

Item ID: D4005-041

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Fwd Floor Gutter

Stop

\*NS2\*

Start Date: 4/17/13 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 5/01/13 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

120 QC8- Inspect parts - second check

0.00  
DAS  
16  
0.00-82 13/04/22

6

\*120\*

QC

Quality Control

130 Bend as per dwg 0.00

6 8/13/23

\*130\*

Brake NC

Brake NC Bend D4005-13 as per Dwg 0.00

DAS  
27  
0.00  
13/04/23

6

140 QC5- Inspect part completeness to step on W/O 0.00

6 8/13/23

\*140\*

QC

Quality Control

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| Work Order: _____  |      |      | DISPOSITION                                       |  |  | AGAINST DEPARTMENT/PROCESS                                       |                                 |  |             |              |              |  |  |  |  |
|--|------|------|---|--|--|--|---------------------------------|--|-------------|--------------|--------------|--|--|--|--|
|  |      |      | Rework<br>Scrap<br>Use-as-is<br>Work Order Update | Skid-tube<br>Machining<br>Thermoforming<br>Large Fab   | Crosstube<br>Small Fab<br>Finishing<br>Composite | Water Jet<br>Prod. Eng. Coor.<br>Rec/Store/Packaging<br>Supplier | Engineering<br>Quality<br>Other |  |             |              |              |  |  |  |  |
| Root Cause   | Date | Step | Qty   | Description of work order update or Non-conformance  |  | Initial Chief Eng  | Action Description              |  | Sign & Date | Verification | QC Inspector |  |  |  |  |
| Doc/Data<br>Equip/Tooling<br>Operator<br>Material<br>Setup<br>Other<br>Process<br>Supplier<br>Training<br>Unapproved   |      |      |   |  |  |  |                                 |  |             |              |              |  |  |  |  |
| FAULT CATEGORY   |      |      |   |  |  |  |                                 |  |             |              |              |  |  |  |  |
| <b>Landing Gear</b><br><input type="checkbox"/> Bending<br><input type="checkbox"/> Centre Not Concentric to O/S<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crushed/Crimped.<br><input type="checkbox"/> Cuffs<br><input type="checkbox"/> Heat Treat<br><input type="checkbox"/> Inspection Strip in Tube<br><input type="checkbox"/> Ripples in Bend<br><input type="checkbox"/> Torque Waves in Extrusion<br><input type="checkbox"/> Turning Sequence<br><input type="checkbox"/> Wave/Twist in Tube |      |      |   | <b>General</b><br><input type="checkbox"/> Bend<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damaged<br><input type="checkbox"/> Burrs<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Countersink<br><input type="checkbox"/> Cut Too Short<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Folio<br><input type="checkbox"/> Grain<br><input type="checkbox"/> Hardware<br><input type="checkbox"/> Inspection Incomplete<br><input type="checkbox"/> Instructions Incomplete/Unclear<br><input type="checkbox"/> Maintenance<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Misread<br><input type="checkbox"/> Offset<br><input type="checkbox"/> Out of Calibration<br><input type="checkbox"/> Out of Sequence<br><input type="checkbox"/> Outside Dimensions |  |  |                                 |  |             |              |              | <input type="checkbox"/> Ovalized<br><input type="checkbox"/> Over/Under tolerance<br><input type="checkbox"/> Part Incorrect<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Part Moved<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Power Loss/Surge<br><br><input type="checkbox"/> Other |  |  |  |
| <input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Temperature/Cure<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled  |      |      |   |  |  |  |                                 |  |             |              |              |  |  |  |  |

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Page 3

Item ID: D4005-041

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Setup Start

\*NS1\*

Revision ID:

Item Name: Fwd Floor Gutter

Stop

\*NS2\*

Start Date: 4/17/13 Start Qty: 4.00

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Cust Item ID:

Required Date: 5/01/13 Req'd Qty: 4.00

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Approvals: Process Plan:

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Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

| Sequence ID/<br>Work Center ID               | Operation<br>Description   | Set Up/<br>Run Hours | Tool ID    | Tool #      | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp       |
|--|--|----------------------|------------|-------------|--------------|---------------|---------------|------------------|----------------------|
| 141<br><b>*141*</b><br>Large Fab             | Weld per dwg A/R Aluminum rod Batch: <u>M05101</u>                           | 0.00                 |            |             |              |               |               |                  | <u>6 13-05-02 00</u> |
|  | Memo   | 0.00                 |            |             |              |               |               |                  |                      |
| Large Fab                                    | 1- Weld D4003-13 tube to angle as per dwg D4005<br>2- grind flush as per dwg |                      |            |             |              |               |               |                  |                      |
| 142<br><b>*142*</b><br>QC<br>Quality Control | QC9- Inspect visual per QSI004- Fusion Welds                                 | 0.00                 |            |             |              |               |               |                  | <u>6 0 13-05-02</u>  |
|  | Memo   | 0.00                 |            |             |              |               |               |                  |                      |
| 143<br><b>*143*</b><br>QC<br>Quality Control | QC5- Inspect part completeness to step on W/O                                | 0.00                 | <u>Smp</u> | <u>1552</u> |              |               |               |                  | <u>6</u>             |
|  | Memo   | 0.00                 |            |             |              |               |               |                  |                      |

DAS  
18

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| Work Order: _____  |      |      | DISPOSITION                                   |   |                                       | AGAINST DEPARTMENT/PROCESS            |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|--|------|------|---|---|---------------------------------------|---------------------------------------|---|---|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|--|---|--------------------------------------|---|-------------------------------------|-----------------------------------|
|  |      |      | Rework<br><input type="checkbox"/>            | Scrap<br><input type="checkbox"/>                   | Use-as-is<br><input type="checkbox"/> | Skid-tube<br><input type="checkbox"/> | Machining<br><input type="checkbox"/>         | Thermoforming<br><input type="checkbox"/> | Large Fab<br><input type="checkbox"/> | Crosstube<br><input type="checkbox"/> | Small Fab<br><input type="checkbox"/> | Finishing<br><input type="checkbox"/> | Composite<br><input type="checkbox"/> | Water Jet<br><input type="checkbox"/> | Prod. Eng. Coor.<br><input type="checkbox"/> | Rec/Store/Packaging<br><input type="checkbox"/> | Supplier<br><input type="checkbox"/> | Engineering<br><input type="checkbox"/> | Quality<br><input type="checkbox"/> | Other<br><input type="checkbox"/> |
| Part No. _____   |      |      | Work Order Update<br><input type="checkbox"/> |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| NCR No. _____  |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Root Cause   | Date | Step | Qty   | Description of work order update or Non-conformance |                                       | Initial Chief Eng                     | Action Description                            |   |                                       | Sign & Date                           | Verification                          |                                       | QC Inspector                          |                                       |  |   |                                      |   |                                     |                                   |
| Doc/Data<br><input type="checkbox"/>   |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Equip/Tooling<br><input type="checkbox"/>  |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Operator<br><input type="checkbox"/>   |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Material<br><input type="checkbox"/>   |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Setup<br><input type="checkbox"/>  |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Other<br><input type="checkbox"/>  |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Process<br><input type="checkbox"/>  |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Supplier<br><input type="checkbox"/>   |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Training<br><input type="checkbox"/>   |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Unapproved<br><input type="checkbox"/>   |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| FAULT CATEGORY   |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Landing Gear<br><input type="checkbox"/><br>Bending<br><input type="checkbox"/><br>Centre Not Concentric to O/S<br><input type="checkbox"/><br>Cracks<br><input type="checkbox"/><br>Crushed/Crimped.<br><input type="checkbox"/><br>Cuffs<br><input type="checkbox"/><br>Heat Treat<br><input type="checkbox"/><br>Inspection Strip in Tube<br><input type="checkbox"/><br>Ripples in Bend<br><input type="checkbox"/><br>Torque Waves in Extrusion<br><input type="checkbox"/><br>Turning Sequence<br><input type="checkbox"/><br>Wave/Twist in Tube<br><input type="checkbox"/> |      |      |   | General   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Bend                       |                                       |                                       | <input type="checkbox"/> Grain                |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> BOM/Route                  |                                       |                                       | <input type="checkbox"/> Ovalized             |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Broken/Damaged             |                                       |                                       | <input type="checkbox"/> Pressure/Forced      |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Burrs                      |                                       |                                       | <input type="checkbox"/> Over/Under tolerance |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Contamination              |                                       |                                       | <input type="checkbox"/> Temperature/Cure     |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Countersink                |                                       |                                       | <input type="checkbox"/> Part Incorrect       |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Cut Too Short              |                                       |                                       | <input type="checkbox"/> Weld                 |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Drill Holes                |                                       |                                       | <input type="checkbox"/> Wrong Stock Pulled   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Drawing                    |                                       |                                       | <input type="checkbox"/> Power Loss/Surge     |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Finish                     |                                       |                                       | <input type="checkbox"/> Other                |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   | <input type="checkbox"/> Folio                      |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|  |      |      |   |   |                                       |                                       |   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |

Work Order ID 100066

April-17-13 1:08:38 PM

\*100066\*

Page 4

Item ID: D4005-041

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\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Fwd Floor Gutter

Stop

\*NS2\*

Start Date: 4/17/13 Start Qty: 4.00

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Required Date: 5/01/13 Req'd Qty: 4.00

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Start

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Date:

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Date:

Stop

\*NR2\*

| Sequence ID/<br>Work Center ID    | Operation<br>Description                | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp       |
|-----------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------------|
| 150<br><b>*150*</b><br>HandFinish | Chemical Conversion Coat per QSI005 4.1 | 0.00                 |         |        |              |               |               |                  | <i>6 1352</i>        |
| Hand Finishing                    | Memo                                    | 0.00                 |         |        |              |               |               |                  |                      |
| 155<br><b>*155*</b><br>QC         | QC7-Inspect Chemical Conversion Coat    | 0.00                 |         |        |              |               |               |                  | <i>6Xpmf13/05/02</i> |
| Quality Control                   | Memo                                    | 0.00                 |         |        |              |               |               |                  |                      |
| 160<br><b>*160*</b><br>Powdercoat | Gloss Grey (4.3.5.15) per QSI 005 4.3   | 0.00                 |         |        |              |               |               |                  | <i>6Xpmf13/05/02</i> |
| Powder Coating                    | Memo                                    | 0.00                 |         |        |              |               |               |                  |                      |
|                                   | Start Time: <i>1:00</i>                 |                      |         |        |              |               |               |                  |                      |
|                                   | Oven Temperature: <i>320°</i>           |                      |         |        |              |               |               |                  |                      |
|                                   | Finish Time: <i>1:30</i>                |                      |         |        |              |               |               |                  |                      |

W118533

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| Work Order: _____   |      | DISPOSITION       |                          | AGAINST DEPARTMENT/PROCESS  |                          |                   |                          |   |                          |              |                          |  |  |   |  |
|---|------|-------------------|--------------------------|---|--------------------------|-------------------|--------------------------|---|--------------------------|--------------|--------------------------|--|--|---|--|
| Part No. _____  |      | Rework            | <input type="checkbox"/> | Skid-tube   | <input type="checkbox"/> | Crosstube         | <input type="checkbox"/> | Water Jet   | <input type="checkbox"/> | Engineering  | <input type="checkbox"/> |  |  |   |  |
| NCR No. _____   |      | Scrap             | <input type="checkbox"/> | Machining   | <input type="checkbox"/> | Small Fab         | <input type="checkbox"/> | Prod. Eng. Coor.  | <input type="checkbox"/> | Quality      | <input type="checkbox"/> |  |  |   |  |
|   |      | Use-as-is         | <input type="checkbox"/> | Thermoforming   | <input type="checkbox"/> | Finishing         | <input type="checkbox"/> | Rec/Store/Packaging   | <input type="checkbox"/> | Other        | <input type="checkbox"/> |  |  |   |  |
|   |      | Work Order Update | <input type="checkbox"/> | Large Fab   | <input type="checkbox"/> | Composite         | <input type="checkbox"/> | Supplier  | <input type="checkbox"/> |              |                          |  |  |   |  |
| Root Cause  | Date | Step              | Qty                      | Description of work order update or Non-conformance   |                          | Initial Chief Eng | Action Description       |   | Sign & Date              | Verification | QC Inspector             |  |  |   |  |
| Doc/Data  |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| Equip/Tooling   |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| Operator  |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| Material  |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| Setup   |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| Other   |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| Process   |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| Supplier  |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| Training  |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| Unapproved  |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| FAULT CATEGORY  |      |                   |                          |   |                          |                   |                          |   |                          |              |                          |  |  |   |  |
| <b>Landing Gear</b><br><input type="checkbox"/> Bending<br><input type="checkbox"/> Centre Not Concentric to O/S<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crushed/Crimped<br><input type="checkbox"/> Cuffs<br><input type="checkbox"/> Heat Treat<br><input type="checkbox"/> Inspection Strip in Tube<br><input type="checkbox"/> Ripples in Bend<br><input type="checkbox"/> Torque Waves in Extrusion<br><input type="checkbox"/> Turning Sequence<br><input type="checkbox"/> Wave/Twist in Tube |      |                   |                          | <b>General</b><br><input type="checkbox"/> Bend<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damaged<br><input type="checkbox"/> Burrs<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Countersink<br><input type="checkbox"/> Cut Too Short<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Folio |                          |                   |                          | <input type="checkbox"/> Grain<br><input type="checkbox"/> Hardware<br><input type="checkbox"/> Inspection Incomplete<br><input type="checkbox"/> Instructions Incomplete/Unclear<br><input type="checkbox"/> Maintenance<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Misread<br><input type="checkbox"/> Offset<br><input type="checkbox"/> Out of Calibration<br><input type="checkbox"/> Out of Sequence<br><input type="checkbox"/> Outside Dimensions |                          |              |                          | <input type="checkbox"/> Ovalized<br><input type="checkbox"/> Over/Under tolerance<br><input type="checkbox"/> Part Incorrect<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Part Moved<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Power Loss/Surge |  | <input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Temperature/Cure<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled |  |

Picklist Print

April-17-13 11:08:42 PM

Page 1

Work Order ID: 100066

\*100066\*

\*D4005-041\*

Parent Item: D4005-041  
Parent Item Name: Fwd Floor Gutter

Start Date: 4/17/13

Required Date: 5/01/13  
Required Qty: 4.00

Comments: IPP rev A 10.01.21 new issue Prelim EC verified by:DD IPP Rev:B 10.05.03 as per ECN10-562 DD verified by:EC IPP Rev:C 12.03.07 as per dwg rev.b DD verf: EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6S.040                    |                        | Purchased     | No          |                     |                  | 100             | sf                 | 675.0356       | 0.42        | 1.768421     |               |                |        |

\*M6061T6S 040\*

6061-T6 .040 Sheet

13.04.20

| Location | Loc Qty  | Loc Code |
|----------|----------|----------|
| MAT021   | 675.0356 |          |
| 121099   | 273.7156 |          |
| 123874   | 401.32   |          |

D4003-13  
Manufactured

\*D4003-13\*

Fwd Fuel Gutter Line

1 4

\*\*

⑥ 13-05-02

DAS  
09  
08

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST083    | 1       |          |
| 98609    | 1       |          |

B100271 6

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| Work Order: _____                         |      |      | DISPOSITION                        |  |  | AGAINST DEPARTMENT/PROCESS                                  |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|---|------|------|------------------------------------|--|--|---|--|--|---|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|--|---|--------------------------------------|---|-------------------------------------|-----------------------------------|
|   |      |      | Rework<br><input type="checkbox"/> | Scrap<br><input type="checkbox"/>                        | Use-as-is<br><input type="checkbox"/>      | Work Order Update<br><input type="checkbox"/>               | Skid-tube<br><input type="checkbox"/>            | Machining<br><input type="checkbox"/>          | Thermoforming<br><input type="checkbox"/> | Large Fab<br><input type="checkbox"/> | Crosstube<br><input type="checkbox"/> | Small Fab<br><input type="checkbox"/> | Finishing<br><input type="checkbox"/> | Composite<br><input type="checkbox"/> | Water Jet<br><input type="checkbox"/> | Prod. Eng. Coor.<br><input type="checkbox"/> | Rec/Store/Packaging<br><input type="checkbox"/> | Supplier<br><input type="checkbox"/> | Engineering<br><input type="checkbox"/> | Quality<br><input type="checkbox"/> | Other<br><input type="checkbox"/> |
| Root Cause                                | Date | Step | Qty                                | Description of work order update or Non-conformance      |  | Initial Chief Eng   | Action Description                               |  | Sign & Date                               | Verification                          |                                       | QC Inspector                          |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Doc/Data<br><input type="checkbox"/>      |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Equip/Tooling<br><input type="checkbox"/> |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Operator<br><input type="checkbox"/>      |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Material<br><input type="checkbox"/>      |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Setup<br><input type="checkbox"/>         |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Other<br><input type="checkbox"/>         |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Process<br><input type="checkbox"/>       |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Supplier<br><input type="checkbox"/>      |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Training<br><input type="checkbox"/>      |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Unapproved<br><input type="checkbox"/>    |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| FAULT CATEGORY                            |      |      |                                    |  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
| Landing Gear                              |      |      |                                    | General  |  |   |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Bending<br><input type="checkbox"/>                      | Bend<br><input type="checkbox"/>           | Grain<br><input type="checkbox"/>                           | Ovalized<br><input type="checkbox"/>             | Pressure/Forced<br><input type="checkbox"/>    |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Centre Not Concentric to O/S<br><input type="checkbox"/> | BOM/Route<br><input type="checkbox"/>      | Hardware<br><input type="checkbox"/>                        | Over/Under tolerance<br><input type="checkbox"/> | Temperature/Cure<br><input type="checkbox"/>   |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Cracks<br><input type="checkbox"/>                       | Broken/Damaged<br><input type="checkbox"/> | Inspection Incomplete<br><input type="checkbox"/>           | Part Incorrect<br><input type="checkbox"/>       | Weld<br><input type="checkbox"/>               |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Crushed/Crimped.<br><input type="checkbox"/>             | Burrs<br><input type="checkbox"/>          | Instructions Incomplete/Unclear<br><input type="checkbox"/> | Part Lost/Missing<br><input type="checkbox"/>    | Wrong Stock Pulled<br><input type="checkbox"/> |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Cuffs<br><input type="checkbox"/>                        | Contamination<br><input type="checkbox"/>  | Maintenance<br><input type="checkbox"/>                     | Part Moved<br><input type="checkbox"/>           |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Heat Treat<br><input type="checkbox"/>                   | Countersink<br><input type="checkbox"/>    | Mislabeled<br><input type="checkbox"/>                      | Positioned Wrong<br><input type="checkbox"/>     |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Inspection Strip in Tube<br><input type="checkbox"/>     | Cut Too Short<br><input type="checkbox"/>  | Misread<br><input type="checkbox"/>                         | Power Loss/Surge<br><input type="checkbox"/>     | Other<br><input type="checkbox"/>              |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Ripples in Bend<br><input type="checkbox"/>              | Drill Holes<br><input type="checkbox"/>    | Offset<br><input type="checkbox"/>                          |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Torque Waves in Extrusion<br><input type="checkbox"/>    | Drawing<br><input type="checkbox"/>        | Out of Calibration<br><input type="checkbox"/>              |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Turning Sequence<br><input type="checkbox"/>             | Finish<br><input type="checkbox"/>         | Out of Sequence<br><input type="checkbox"/>                 |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |
|   |      |      |                                    | Wave/Twist in Tube<br><input type="checkbox"/>           | Folio<br><input type="checkbox"/>          | Outside Dimensions<br><input type="checkbox"/>              |  |  |   |                                       |                                       |                                       |                                       |                                       |                                       |  |   |                                      |   |                                     |                                   |

|                       |              |             |
|-----------------------|--------------|-------------|
| DART AEROSPACE LTD    | Work Order:  | 100066      |
| Description: Angle    | Part Number: | D4005-13    |
| Inspection Dwg: D4005 | Rev: AR DFG  | Page 1 of 1 |

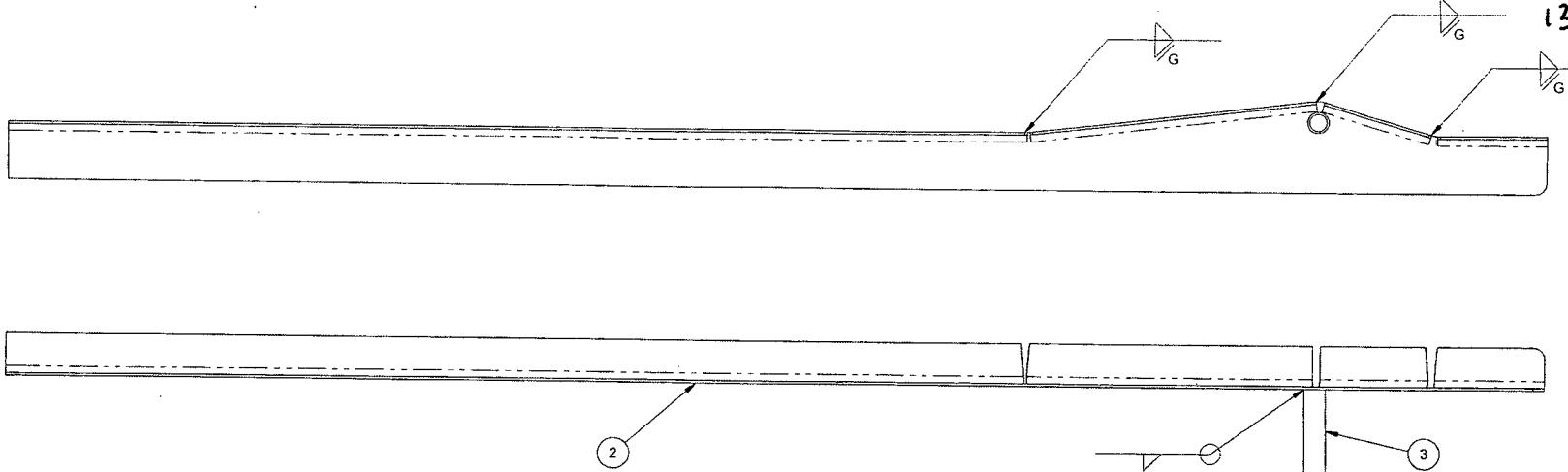
## **FIRST ARTICLE INSPECTION CHECKLIST**

|              |           |             |            |                       |     |
|--------------|-----------|-------------|------------|-----------------------|-----|
| Measured by: | <i>MM</i> | Audited by: | <i>DAS</i> | Preliminary Approval: | N/A |
| Date:        | 13.04.21  | Date:       | 16.04.2022 | Date:                 | N/A |

| Rev | Date     | Change    | Revised by    | Approved |
|-----|----------|-----------|---------------|----------|
| A   | 10.08.03 | New Issue | P/O D4005-041 | KJ       |

| ITEM NO | QTY | PART NUMBER | DESCRIPTION          | JOHN CAMERON AVIATION<br>PART NUMBER |
|---------|-----|-------------|----------------------|--------------------------------------|
| 1       | X   | D4005-041   | FORWARD FLOOR GUTTER | JCA-M47-2-22                         |
| 2       | 1   | D4005-13    | ANGLE                |                                      |
|         | 1   | D4003-13    | TUBE                 |                                      |

SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WOLFGANG R  
NO. 100066 MCJ  
13-04-12



D4005-041 FORWARD FLOOR GUTTER

RELEASED  
2012-03-02  
MP

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
 POWDER COAT "ANSI 61 GREY" (4.3.5.15) PER DART QSI 005 4.3  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
 7) WEIGHT: 0.22 lbs  
 8) WELD PER DART QSI 004

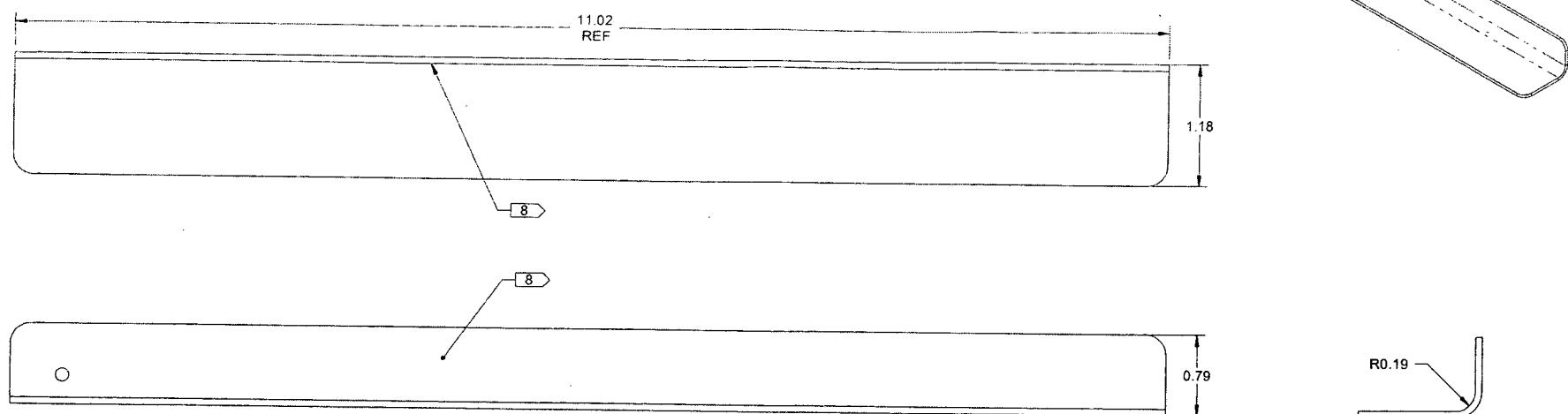
8 1 7 6 5 4 3 2 1

| B          | ADD TOOLING HOLE, ZN C7-3 | 11.06.06                    |
|------------|---------------------------|-----------------------------|
| A          | NEW ISSUE                 | HS 10.02.05                 |
| REV.       | DESCRIPTION               | BY DATE                     |
| DESIGN     | <i>AB</i>                 | DART AEROSPACE LTD          |
| DRAWN      | <i>AB</i>                 | HAWKESBURY, ONTARIO, CANADA |
| CHECKED    | <i>AB</i>                 | DRAWING NO. D4005           |
| MFG. APPR. | <i>AB</i>                 | REV. B                      |
| APPROVED   | <i>AB</i>                 | SHEET 1 OF 15               |
| DE APPR.   | <i>AB</i>                 | TITLE RESTRAINT             |
| DATE       | 11.06.06                  | SCALE NTS                   |

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DART AEROSPACE  
PART NUMBER: JOHN CAMERON AVIATION  
PART NUMBER: 1A-M17-1002

100066



D4005-1 REAR RESTRAINT ANGLE GUTTER

RELEASED  
2012-03-02  
NP

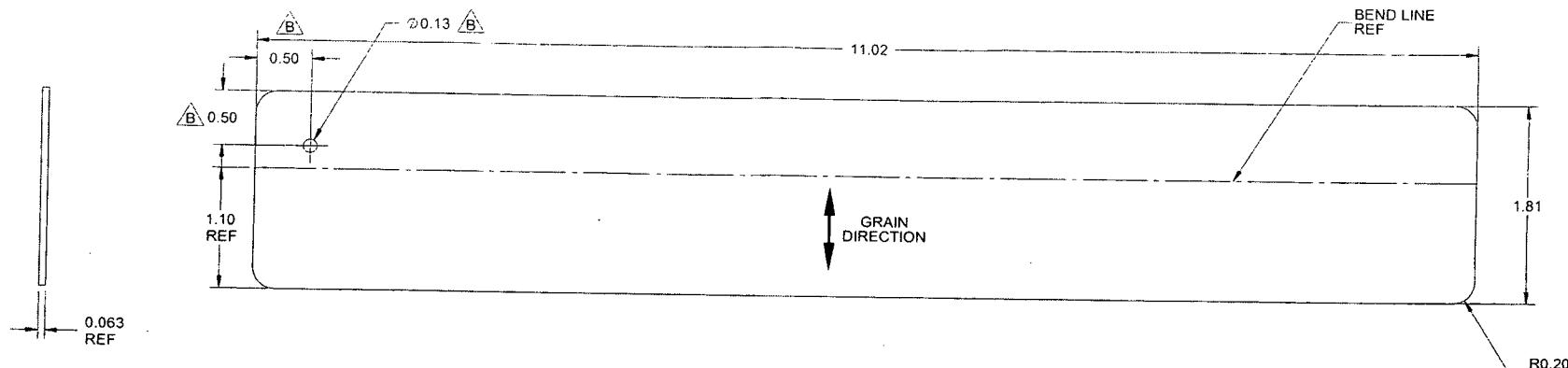
NOTES:

- 1) MATERIAL: MADE FROM D4005-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "ANSI 61 GREY" (4.3.5.15) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.12 lbs
- 8) COVER THIS SURFACE WITH D2856-100-11 ABRASION STRIP. TRIM EXCESS

8 7 6 5 4 3 2 1

|            |          |   |
|------------|----------|---|
| DESIGN     |          | DART AEROSPACE LTD  |
| DRAWN      |          | HAWKSBURY, ONTARIO, CANADA  |
| CHECKED    |          | DRAWING NO.   |
| MFG. APPR. |          | REV. B  |
| APPROVED   |          | D4005   |
| DE APPR.   |          | SHEET 2 OF 15   |
| DATE       | 11.06.06 | SCALE   |
|            |          | NTS   |
|            |          | RESTRAINT   |
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100066



D4005-1F FLAT PATTERN

RELEASED  
2012-03-03  
JK

## NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.12 lbs

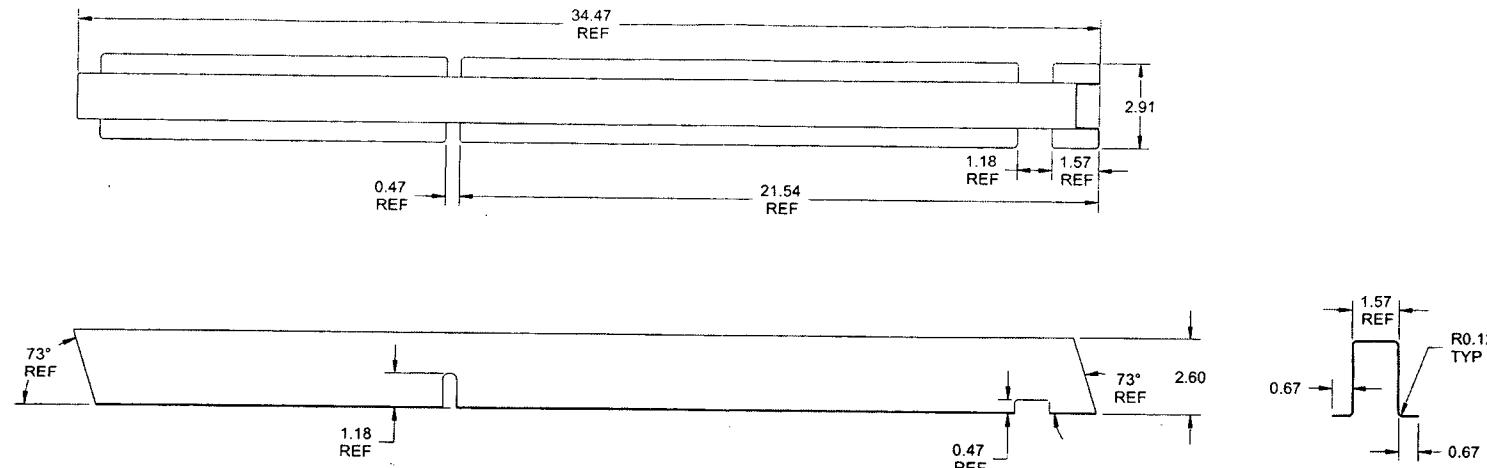
8 7 6 5 4 3 2 1

|            |           |  |
|------------|-----------|--|
| DESIGN     | <i>AB</i> | DART AEROSPACE LTD   |
| DRAWN      | <i>AB</i> | HAWKESBURY, ONTARIO, CANADA  |
| CHECKED    | <i>AB</i> | DRAWING NO.  |
| MFG. APPR. | <i>AB</i> | D4005  |
| APPROVED   | <i>AB</i> | REV. B   |
| DE APPR.   | <i>AB</i> | SHEET 3 OF 15  |
| DATE       | 11.06.06  | SCALE  |
|            |           | NTS  |
|            |           | RESTRANT   |
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DART AEROSPACE  
PART NUMBER  
D4005-3

DATE: 04-03-2012  
DRAFTED BY: RON A. HARRON  
DRAFT NUMBER: 1

100066



D4005-3 FORWARD RESTRAINT BEAM

RELEASED  
2012-03-02  
NP

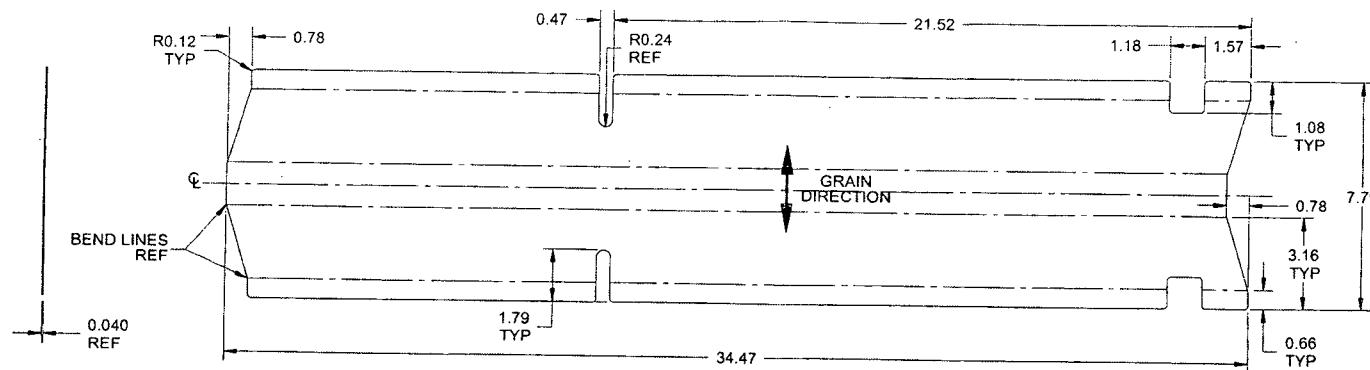
NOTES:

- 1) MATERIAL: MADE FROM D4005-3F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "ANSI 61 GREY" (4.3.5.15) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.01 lbs

8 7 6 5 4 3 2 1

|            |           |                             |
|------------|-----------|-----------------------------|
| DESIGN     | <i>AE</i> | DART AEROSPACE LTD          |
| DRAWN      | <i>AE</i> | HAWKESBURY, ONTARIO, CANADA |
| CHECKED    | <i>BS</i> | DRAWING NO. REV. B          |
| MFG. APPR. | <i>EE</i> | D4005 SHEET 4 OF 15         |
| APPROVED   | <i>BS</i> | TITLE                       |
| DE APPR.   | <i>BS</i> | SCALE                       |
| DATE       | 11.06.06  | RESTRAINT NTS               |

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D4005-3F FLAT PATTERN

RELEASED  
2012-03-03  
N/A

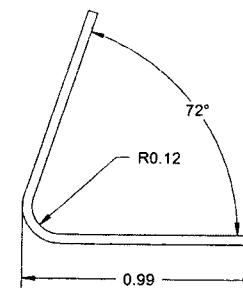
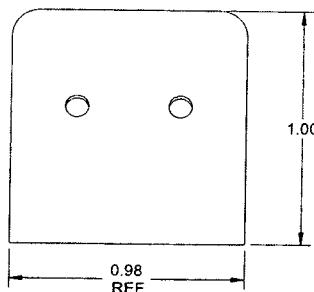
## NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.01 lbs

8 7 6 5 4 3 2 1

|            |           |                                    |  |
|------------|-----------|------------------------------------|--|
| DESIGN     | <i>BS</i> | DART AEROSPACE LTD                 |  |
| DRAWN      | <i>BS</i> | HAWKESBURY, ONTARIO, CANADA        |  |
| CHECKED    | <i>BS</i> | DRAWING NO.                        |  |
| MFG. APPR. | <i>BS</i> | REV. B                             |  |
| APPROVED   | <i>BS</i> | D4005                              |  |
| DE APPR.   | <i>BS</i> | SHEET 5 OF 15                      |  |
| DATE       | 11.06.06  | TITLE<br>RESTRAINT<br>SCALE<br>NTS |  |

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D4005-5 ANGLE

## NOTES:

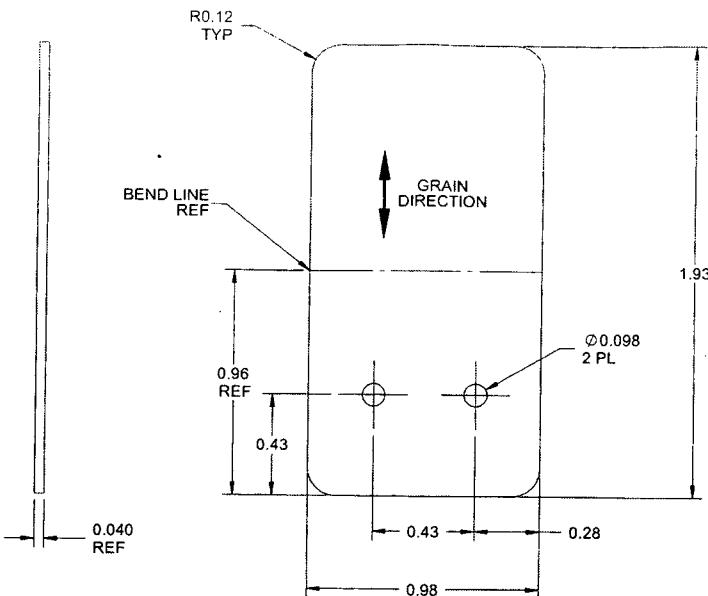
- 1) MATERIAL: MADE FROM D4005-5F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.01 lbs

8 7 6 5 4 3 2 1

|            |          |                             |
|------------|----------|-----------------------------|
| DESIGN     | 55       | DART AEROSPACE LTD          |
| DRAWN      | BS       | HAWKESBURY, ONTARIO, CANADA |
| CHECKED    | BS       | DRAWING NO.                 |
| MFG. APPR. | BS       | REV. B                      |
| APPROVED   | BS       | D4005                       |
| DE APPR.   | BS       | SHEET 6 OF 15               |
| DATE       | 11.06.06 | TITLE                       |
|            |          | SCALE                       |
|            |          | RESTRAINT                   |
|            |          | NTS                         |

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RELEASED  
2012-03-02  
MP



100066  
2012-03-02  
MM

## NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

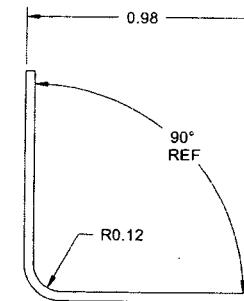
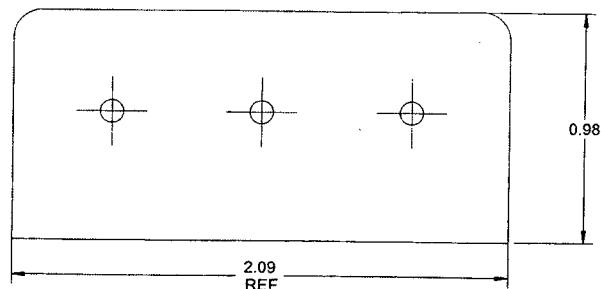
8 7 6 5 4 3 2 1

|            |           |   |               |
|------------|-----------|---|---------------|
| DESIGN     | <i>AB</i> | DART AEROSPACE LTD  |               |
| DRAWN      | <i>AB</i> | HAWKESBURY, ONTARIO, CANADA   |               |
| CHECKED    | <i>AB</i> | DRAWING NO.   | REV. B        |
| MFG. APPR. | <i>AB</i> | D4005   | SHEET 7 OF 15 |
| APPROVED   | <i>AB</i> | TITLE   | SCALE         |
| DE APPR.   | <i>AB</i> | RESTRAINT   | NTS           |
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DART AEROSPACE  
PART NUMBER

JOHN CAMERON AVIATION  
PART NUMBER  
D4005-7

1000606



D4005-7 ANGLE

2012-03-02  
AM

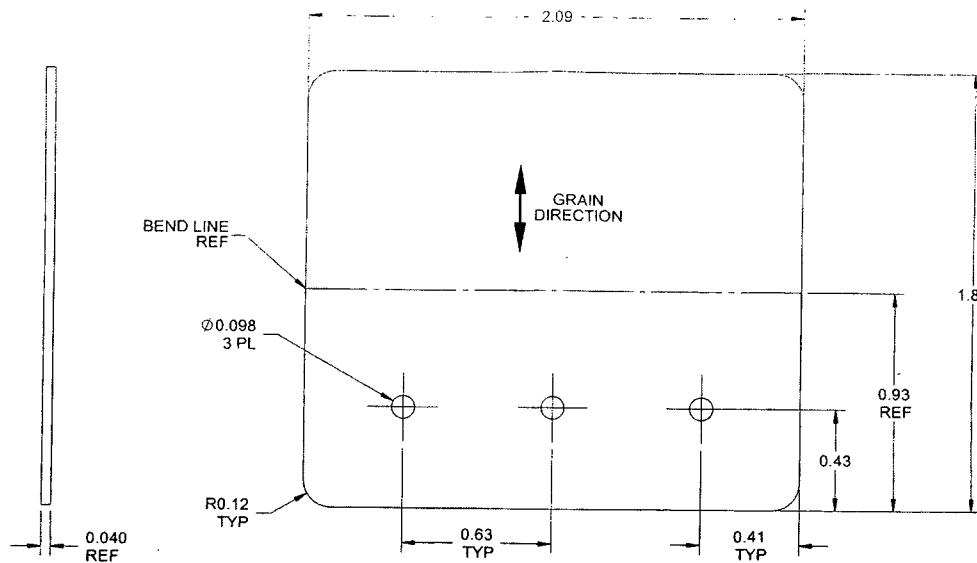
NOTES:

- 1) MATERIAL: MADE FROM D4005-7F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.02 lbs

8 7 6 5 4 3 2 1

|            |          |  |               |
|------------|----------|--|---------------|
| DESIGN     | 51       | DART AEROSPACE LTD   |               |
| DRAWN      | BS       | HAWKESBURY, ONTARIO, CANADA  |               |
| CHECKED    | BS       | DRAWING NO.  | REV. B        |
| MFG. APPR. | BS       | D4005  | SHEET 8 OF 15 |
| APPROVED   | BS       | TITLE  | SCALE         |
| DE APPR.   | BS       | RESTRAINT  | NTS           |
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10066



**D4005-7F FLAT PATTERN**

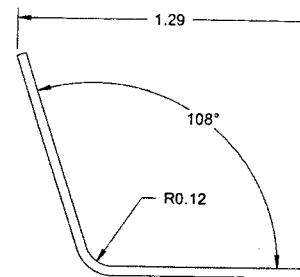
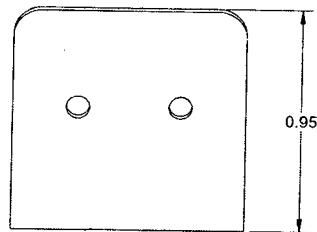
FILED  
2012-03-02  
140

**NOTES:**

- 1) MATERIÅL: 2024-T3 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

|            |           |   |               |
|------------|-----------|---|---------------|
| DESIGN     | <i>BB</i> | DART AEROSPACE LTD  |               |
| DRAWN      | <i>BB</i> | HAWKESBURY, ONTARIO, CANADA   |               |
| CHECKED    | <i>B</i>  | DRAWING NO.   | REV. B        |
| MFG. APPR. | <i>EE</i> | D4005   | SHEET 9 OF 15 |
| APPROVED   | <i>AD</i> | TITLE   | SCALE         |
| DE APPR.   | <i>SH</i> | RESTRAINT   | NTS           |
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D4005-9 ANGLE

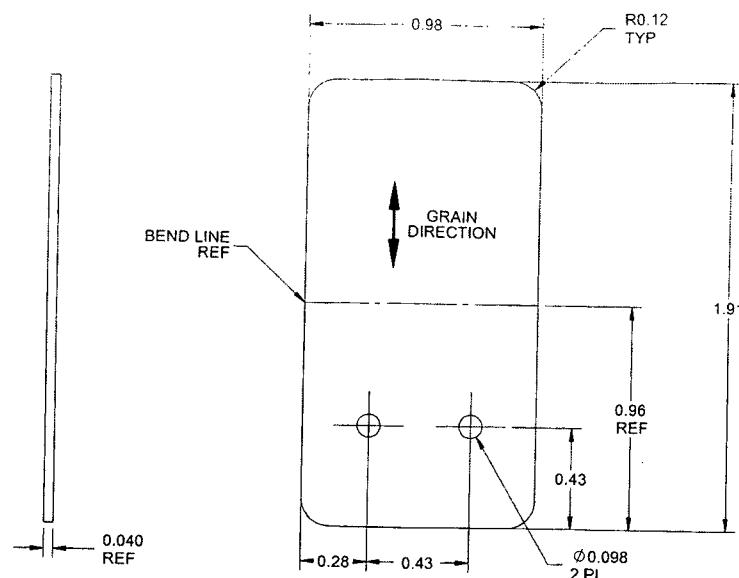
NOTES:

- 1) MATERIAL: MADE FROM D4005-9F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.01 lbs

8 1 7 1 6 1 5 1 4 1 3 1 2 1

|            |          |  |
|------------|----------|--|
| DESIGN     | 61       | DART AEROSPACE LTD   |
| DRAWN      | AB       | HAWKESBURY, ONTARIO, CANADA  |
| CHECKED    | AB       | DRAWING NO. REV. B   |
| MFG. APPR. | AB       | D4005 SHEET 10 OF 15   |
| APPROVED   | AB       | TITLE SCALE  |
| DE APPR.   | AB       | RESTRAINT NTS  |
| DATE       | 11.06.06 | COPYRIGHT © 2010 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |

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D4005-9F FLAT PATTERN

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11 2012-03-02  
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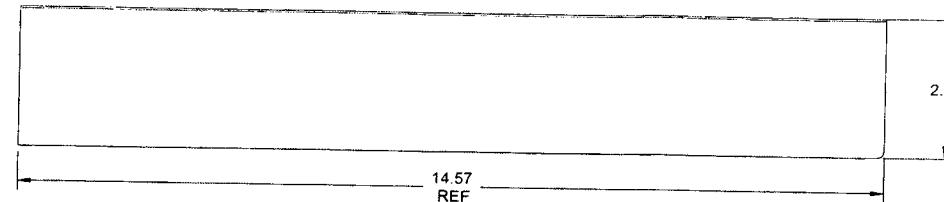
## NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

8 7 6 5 4 3 2 1

|            |           |                             |
|------------|-----------|-----------------------------|
| DESIGN     | <i>AB</i> | DART AEROSPACE LTD          |
| DRAWN      | <i>AB</i> | HAWKESBURY, ONTARIO, CANADA |
| CHECKED    | <i>AB</i> | DRAWING NO. REV. B          |
| MFG. APPR. | <i>AB</i> | D4005 SHEET 11 OF 15        |
| APPROVED   | <i>AB</i> | TITLE SCALE                 |
| DE APPR.   | <i>AB</i> | RESTRAINT NTS               |
| DATE       | 11.06.06  |                             |

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**D4005-11 FINISHING STRIP**

2012-03-02

NOTES:

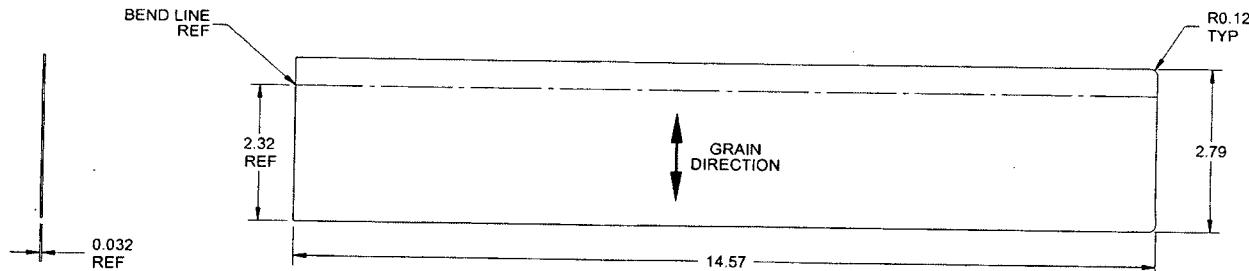
- 1) MATERIAL: MADE FROM D4005-11F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.13 lbs

8 7 6 5 4 3 2 1

|            |           |                             |
|------------|-----------|-----------------------------|
| DESIGN     | <i>RE</i> | DART AEROSPACE LTD          |
| DRAWN      | <i>RE</i> | HAWKESBURY, ONTARIO, CANADA |
| CHECKED    | <i>RE</i> | DRAWING NO.                 |
| MFG. APPR. | <i>RE</i> | D4005                       |
| APPROVED   | <i>RE</i> | REV. B                      |
| DE APPR.   | <i>RE</i> | SHEET 12 OF 15              |
| DATE       | 11.06.06  | TITLE                       |
|            |           | RESTRAINT                   |
|            |           | NTS                         |

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D4005-11F FLAT PATTERN

## NOTES:

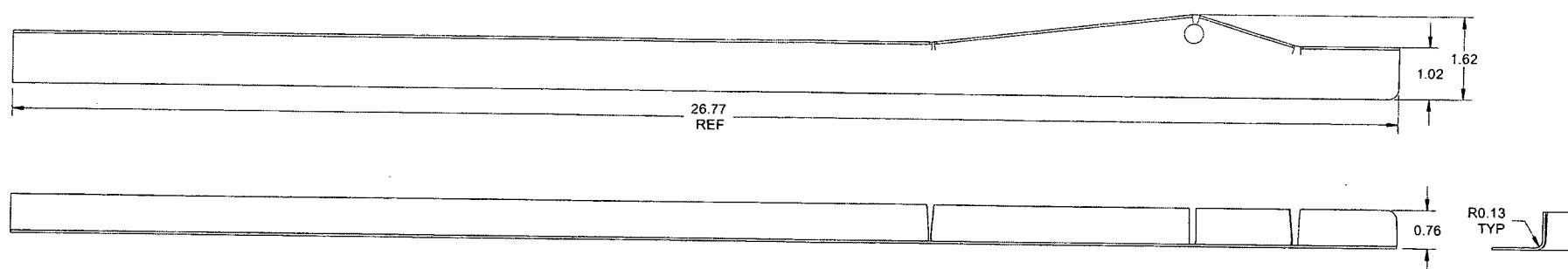
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.032
- OR 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S.032
- OR 5052-H32 ALUMINUM SHEET  
PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209  
REF DART SPEC M5052H32S.032
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs

8 7 6 5 4 3 2 1

|            |           |                             |
|------------|-----------|-----------------------------|
| DESIGN     | <i>AB</i> | DART AEROSPACE LTD          |
| DRAWN      | <i>AB</i> | HAWKESBURY, ONTARIO, CANADA |
| CHECKED    | <i>AB</i> | DRAWING NO.                 |
| MFG. APPR. | <i>AB</i> | REV. B                      |
| APPROVED   | <i>AB</i> | D4005                       |
| DE APPR.   | <i>AB</i> | SHEET 13 OF 15              |
| DATE       | 11.06.06  | TITLE                       |
|            |           | SCALE                       |
|            |           | NTS                         |

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2012-03-02  
*AB*



D4005-13 ANGLE

RELEASED  
2012-03-02  
NR

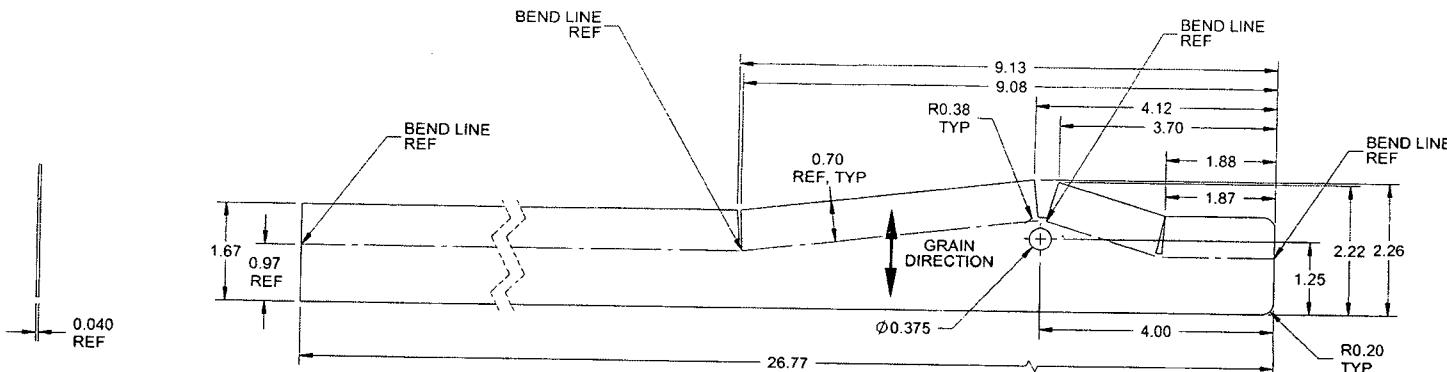
NOTES:  
 1) MATERIAL: MADE FROM D4005-13F  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.21 lbs

8 7 1 6 5 4 3 2 1

|            |           |                             |        |
|------------|-----------|-----------------------------|--------|
| DESIGN     | <i>AB</i> | DART AEROSPACE LTD          |        |
| DRAWN      | <i>AB</i> | HAWKESBURY, ONTARIO, CANADA |        |
| CHECKED    | <i>AB</i> | DRAWING NO.                 |        |
| MFG. APPR. | <i>AB</i> | D4005                       | REV. B |
| APPROVED   | <i>AB</i> | SHEET 14 OF 15              |        |
| DE APPR.   | <i>AB</i> | TITLE                       |        |
| DATE       | 11.06.06  | SCALE                       |        |
|            |           | RESTRAINT                   |        |
|            |           | NTS                         |        |

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100066



D4005-13F FLAT PATTERN

RELEASE  
2012-03-02  
MM

## NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.21 lbs

8 7 6 5 4 3 2 1

|            |            |                             |
|------------|------------|-----------------------------|
| DESIGN     | <i>151</i> | DART AEROSPACE LTD          |
| DRAWN      | <i>BS</i>  | HAWKESBURY, ONTARIO, CANADA |
| CHECKED    | <i>BS</i>  |                             |
| MFG. APPR. | <i>BS</i>  |                             |
| APPROVED   | <i>BS</i>  |                             |
| DE APPR.   | <i>BS</i>  |                             |
| DATE       | 11.06.06   | SCALE<br>NTS                |

DRAWING NO. D4005 REV. B  
SHEET 15 OF 15  
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